



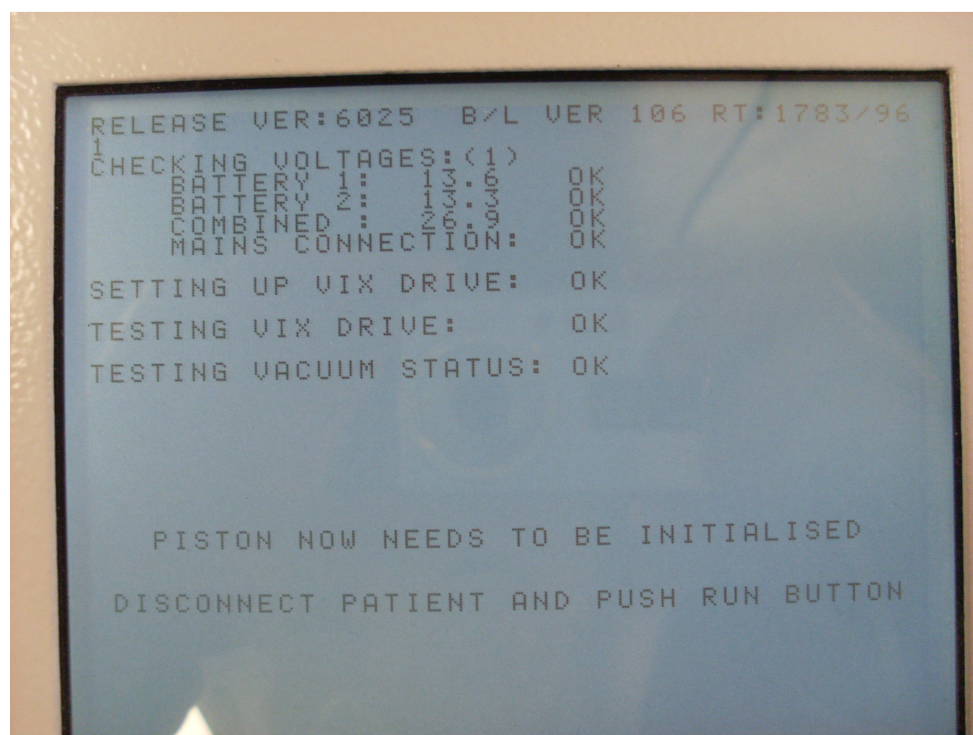
When is my Tafonius service due?

All **new** Tafonius machines be they Full Tafonius or Junior machines are recommended to have a service after their first year of use. This is because the machine shifts during that first year and it is important to check cylinder alignment, the action of the raise/lower mechanism and any wear on the rolling diaphragms.

After the first anniversary the next service will be determined by two main factors. Those machines with extended warranty will have a service included in their package that will be done within 12 months of the preceding service.

Those machines without an extended warranty will have their next service indicated by the run-time hours of the machine.

When Tafonius is turned on, whether it is a Full Tafonius or a Junior machine, the Auxiliary screen will show the run time values at the top right-hand side of the screen.



Here we see the Text **RT:1783/96** and it appears that the total run time is **1783** hours and the IPPV time is 96 hours. In fact the IPPV time is **961** hours as the text has run on to the next line

We recommend a service once the total run time has exceeded 1500 hours or the IPPV time has exceeded 1000 hours. We also recommend a service if there is excessive squeaking from the rubber diaphragms during piston movement.